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F1 values are plotted on the ordinate scale, F2' values on the abscissa. F2' is defined by Fant's formula (which permits F3 values to be taken into account):

$$F2' = F2 + 0.5 (F3 - F2) * (F2 - F1) / (F3 - F1)$$

Letter strings are centered on the mean values of the categories; ellipses include all vowels within two standard deviations of the mean. ٠